

Reprint



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D3901-041
Job Sheet 204409



Part No: D3901-041

Job Qty: 26 pcs

Part Name: Wearbar Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/9/19

Job Tracking No:

Due Date: 1/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 19-902 DWG D3901 REV.G IPP REV.A 19.10.30 AS PER DWG REV.G DD VERF;DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	26 pcs	1/24/20	1/24/20	0.00	5.20	Large Fab - 1		EZ
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	Automated Welding - B4B	26 pcs	1/24/20	1/24/20	0.50	13.00	Automated Welding - 1 - B4B		MP
120	QC 10	26 pcs	1/24/20	1/24/20	0.00	0.00	QC 10 - 10		
							QC 10 - 18		
							QC 10 - 24		
							QC 10 - 43		
							QC 10 - 50		
							QC 10 - 58		
							QC 10 - 9		
							QC 10 - 68		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		



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Container No: S239254



Part: D3901-041

Job No: 204409

Serial No/Batch: S239254

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/10/19

				QC 5 - 49			
				QC 5 - 51			
				QC 5 - 58			
				QC 5 - 68			
				QC 5 - 9			
				QC 5 - 50	B		
				QC 5 - 30			
				QC 5 - 40			
				QC 5 - 61			
				QC 5 - 81			
140	Packaging 3-1 - Stock - B4B	26 pcs	1/24/20	0.00	0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B			
				Packaging 3 - 3 - B4B			
				Packaging 3 - 4 - B4B			
				Packaging 3 - 5 - B4B			
				Packaging 3 - 6 - B4B			
				Packaging 3 - 7 - B4B			
				Packaging 3 - 8 - B4B			
				Packaging 3 - 9 - B4B			
				Packaging 3 - 10 - B4B			
				Packaging 3 - 11 - B4B			
				Packaging 3 - 12 - B4B	B		
				Packaging 3 - 13 - B4B			
				Packaging 3 - 14 - B4B			
				Packaging 3 - 15 - B4B			
				Packaging 3 - 16 - B4B			
				Packaging 3 - 17 - B4B			
				Packaging 3 - 18 - B4B			
				Packaging 3 - 19 - B4B			
				Packaging 3 - 20 - B4B			
				Packaging 3 - 21 - B4B			
				Packaging 3 - 22 - B4B			
				Packaging 3 - 23 - B4B			
				Packaging 3 - 24 - B4B			
				Packaging 3 - 25 - B4B			
				Packaging 3 - 26 - B4B			
				Packaging 3 - 27 - B4B			
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			
				Packaging 3 - 30 - B4B			
				Packaging 3 - 31 - B4B			
				Packaging 3 - 32 - B4B			
				Packaging 3 - 33 - B4B			
				Packaging 3 - 34 - B4B			
				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B	DAS		
150	QC 21 - SA	26 pcs	1/24/20	0.00	0.00	QC 21 - SA - 21	21
						QC 21 - SA - 70	3-50
						QC 21 - SA - 53	DEC 17 2019

Part Op. 100 - 1- CUT BAR AS PER DWG (@ 54.45) 2- GRIND CHAMFERS 3- DEBURR
Descriptions: 110 - BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) BATCH; M137026
120 - (QC10- Inspect visual per QSI004- ground welds)
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: W14003-3
150 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	117.3380 ft (4.513 ea)	100-Large Fab - Welded Assy-1	5232085
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304B0.250x0.500	117	210	0
Part Specifications				
Specifications could not be found.				

Plex 12/10/19 3:54 PM dart.larocque.eric